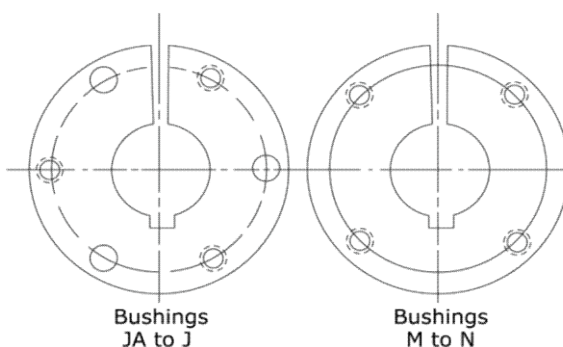


QD bushings-Dimensions (Inches)

Bushing	A	B	D	E	L	Bolt circle	Cap screws
JA	5/16	1.375	2	11/16	1	1.656	3- 10 x 1
SH	7/16	1.875	2 11/16	7/8	1 5/16	2 1/4	3- 1/4 x 1 3/8
SDS	7/16	2.187	3 1/8	7/8	1 5/16	2 11/16	3- 1/4 x 1 3/8
SD	9/16	2.187	3 1/8	1 3/8	1 13/16	2 11/16	3- 1/4 x 1 3/8
SK	9/16	2.812	3 7/8	1 3/8	1 15/16	3 5/16	3- 5/16 x 2
SF	5/8	3.125	4 5/8	1 7/16	2 1/16	3 7/8	3- 3/8 x 2
E	7/8	3.834	6	1 7/8	2 3/4	5	3- 1/2 x 2 3/4
F	1	4.437	6 5/8	2 3/4	3 3/4	5 5/8	3- 9/16 x 3 5/8
J	1 1/8	5.148	7 1/4	3 1/2	4 5/8	6 1/4	3- 5/8 x 4 1/2
M	1 1/4	6.494	9	5 1/2	6 3/4	7 7/8	4- 3/4 x 6 3/4
N	1 1/2	6.992	10	6 5/8	8 1/8	8 1/2	4- 7/8 x 8

Standard keyway & key dimension--Inches

Bore	Keyway	Key
1/2 -- 9/16	1/8 -- 1/16	1/8 x 1/8
5/8 -- 7/8	3/16 x 3/32	3/16 x 3/16
15/16 -- 1 1/4	1/4 x 1/8	1/4 x 1/4
1 5/16 -- 1 3/8	5/16 x 5/32	5 /16 x 5/16
1 7/16 -- 1 3/4	3/8 x 3/16	3/8 x 3/8
1 3/16 -- 2 1/4	1/2 x 1/4	1/2 x 1/2
2 5/ 16 -- 2 3/4	5/8 x 5/16	5/8 x 5/8
2 13/16 -- 3 1/4	3/4 x 3/8	3/4 x 3/4
3 5/16 -- 3 3/4	7/8 x 7/16	7/8 x 7/8
3 13/16 -- 4 1/2	1 x 1/2	1 x 1
4 9/16 -- 5 1/2	1 1/4 x 5/8	1 1/4 x 1 1/4
5 9/16-- 6 1/2	1 1/2 x 3/4	1 1/2 x 1 1/2
6 9/16--7 1/2	1 3/4 x 3/4	1 3/4 x 1 3/4

QD bushings bore & keyway - Inches

Bushing No.	Bore range	Keyway
JA	3/8 -- 7/16	No keyway
	1/2 -- 1	Standard keyway
	1 1/16 -- 1 3/16	1/4 x 1/16
	1 1/4	No keyway
SH	1/2 -- 1 3/8	Standard keyway
	1 7/16 -- 1 5/8	3/8 x 1/16
	1 11/16	No keyway
SDS	1/2 -- 1 5/8	Standard keyway
SD	1 11/16 -- 1 3/4	3/8 x 1/8
	1 13/16	1/2 x 1/8
	1 7/8 -- 1 15/16	1/2 x 1/16
	2	No keyway
SK	1/2 -- 2 1/8	Standard keyway
	2 3/16 -- 2 1/4	1/2 x 1/8
	2 5/16 -- 2 1/2	5/8 x 1/16
	2 9/16 -- 2 5/8	No keyway
SF	1/2 -- 2 1/4	Standard keyway
	2 5/16 -- 2 1/2	5/8 x 3/16
	2 9/16 -- 2 3/4	5/8 x 1/16
	2 13/16 -- 2 7/8	3/4 x 1/16
	2 15/16	No keyway

QD bushings bore & keyway - Inches

Bushing No.	Bore range	Keyway
E	7/8 -- 2 7/8	Standard keyway
	2 15/16 -- 3 1/4	3/4 x 1/8
	3 5/16 -- 3 1/2	7/8 x 1/16
F	1 -- 3 1/4	Standard keyway
	3 5/16 -- 3 3/4	7/8 x 3/16
	3 13/16 -- 3 15/16	1 x 1/8
	4	No keyway
J	1 1/2 -- 3 13/16	Standard keyway
	3 7/8 -- 4 1/2	1 x 1/8
M	2 -- 4 11/16	Standard keyway
	4 3/4 -- 5 1/2	1 1/4 x 1/4
N	2 7/16 -- 5 1/16	Standard keyway
	5 1/8 -- 5 1/2	1 1/4 x 1/4
	5 9/16 -- 5 7/8	1 1/2 -- 1/4

Remarks:

Material selection: Ductile iron, Steel C45

Fekerman accept custom made bushings.

QD bushings bore & key - **Metric**

Bushing No.	Bore range-mm	Key-mm
SH	24, 25, 28, 30	8X7
	32, 35	10X8
SDS	24, 25, 28, 30	8X7
	32, 35, 38	10X8
	40, 42	12X8
SD	24, 25, 28, 30	8X7
	32, 35, 38	10X8
	40, 42	12X8
SK	24, 25, 28, 30	8X7
	32, 35, 38	10X8
	40, 42	12X8
	48, 50	14X9
	55	16X10
SF	28, 30	8X7
	32, 35, 38	10X8
	40, 42	12X8
	48, 50	14X9
	55	16X10
	60	18X11

QD bushings bore & key - **Metric**

Bushing No.	Bore range-mm	Key-mm
E	35, 38	10X8
	40, 42	12X8
	48, 50	14X9
	55	16X10
	60, 65	18X11
	70, 75	20X12
F	48, 50	14X9
	55	16X10
	60, 65	18X11
	70, 75	20X12
	80, 85	22X14
J	90	25X14
	50	14X9
	55	16X10
	60, 65	18X11
	70, 75	20X12
	80, 85	22X14
	90, 95	25X14
	100	28X16

Remarks:

Material selection: Ductile iron, Steel C45

Fekerman accept custom made bushings.